1	. 3		or the i	irst, second and third	level (cy	cle) of studi	es		
1.	Course title			Computer control of machines and processes					
2.	Code			172					
3.	Study grou	ıp(s)	A	ACS					
4.	The organi	izer of the study program	F	Faculty of Mechanical Engineering - Skopje,					
	(unit, institute, department)			Ss. Cyril and Methodius University in Skopje					
5.	Level (first, second, third)			First					
6.	Academic	year / semester		ummer 7.	ECTS cr	edits	6		
8.	Instructor		р	rof. d-r Laze Trajkovski					
9.	Prerequisit			no					
10.	Course objectives (competences): Defining the basic terms of computer control (CC), discrete modeling, designing of a discrete controller, sensors, control signal generation, sequential control using PLC, analysis and design using transformation methods, implementation of process computers, SCADA systems.								
11. 12. 13. 14. 15. 16.	Course content: - Definition of the terms: process computers, discrete systems, computer control. - Automation with the help of actuators controlled by programmable logic controller, control with manipulators. - Organization and structure of process computers. Hardware of the process computers. Software for the process computers and programming the process computers. Input output programming. Real-time programming. - Modes of operation of the PLC controller, execution of the program in the PLC controller. - Mathematical model of automatic control system with process computer. Stability of the system for automatic control with process computers. - Applying process computers for automation of the process and systems. - Analysis and design with the method of transformation. Study methods: Interactive lectures with presentations, laboratory exercises, exercises, tutorials (seminar work), team work, preparation and presentation of project work Total hours 6ECTSx30 classes = 180 hours Hours allocation per activity: 30 + 30 + 30 + 30 + 60 = 180 hours Lectures/Lab 15.1. Lectures 30 hours								
16.	Project Wo	ork/Assignments	16.1.	Project assignments		3	0 hours		
			16.2.	Individual assignmen	ts		0 hours		
4-			16.2. 16.3.	Individual assignmen Self-study	ts				
17.	Points/Mar				ts	6	0 hours		
17.	17.1. Te	ˈksː sts			ts	6	0 hours 0 points		
17.	17.1. Te					6	0 hours 0 points		
17.	17.1. Te 17.2. Pro	sts pjects				6 80 10	0 hours 0 points 0 points		
	17.1. Te 17.2. Pro 17.3. Att	sts pjects endance		Self-study		80 81 11	0 hours 0 points 0 points 0 points		
	17.1. Te 17.2. Pro	sts pjects endance		Self-study Under 5		6 80 10 10 5 (0 hours 0 points 0 points 0 points five) (F)		
17.	17.1. Te 17.2. Pro 17.3. Att	sts pjects endance		Self-study Under 5 51 - 60 poin	i0 ts	6 80 10 10 5 (6 (0 hours 0 points 0 points 0 points five) (F) (six) (E)		
	17.1. Te 17.2. Pro 17.3. Att	sts pjects endance		Self-study Under 5 51 - 60 poin 61 - 70 poin	50 ts ts	6 8(1(1(5)(6) 7 (sev	0 hours 0 points 0 points 0 points five) (F) (six) (E) ven) (D)		
	17.1. Te 17.2. Pro 17.3. Att	sts pjects endance		Under 5 51 - 60 poin 61 - 70 poin 71 - 80 poin	60 ts ts ts ts	6 8(1(1) 5 (6 7 (sev 8 (ei	0 hours 0 points 0 points 0 points five) (F) (six) (E) (six) (E) (en) (D) ght) (C)		
	17.1. Te 17.2. Pro 17.3. Att	sts pjects endance		Under 5 51 - 60 poin 61 - 70 poin 71 - 80 poin 81 - 90 poin	60 ts ts ts ts ts	6 80 10 10 5 (0 5 (0 7 (sev 8 (ei 9 (n	0 hours 0 points 0 points 0 points five) (F) (six) (E) (six) (E) (six) (C) (sin) (D) (b) (B)		
18.	17.1. Te 17.2. Pro 17.3. Att Grading sc	sts ojects endance cale	16.3.	Self-study Under 5 51 - 60 poin 61 - 70 poin 71 - 80 poin 81 - 90 poin 91 - 100 poin	60 ts ts ts ts ts	6 80 10 10 5 (0 5 (0 7 (sev 8 (ei 9 (n	0 hours 0 points 0 points 0 points five) (F) (six) (E) (six) (E) (en) (D) ght) (C)		
18.	17.1.Te17.2.Pro17.3.AttGrading scPrerequisit	sts ojects endance cale tes for taking the final exa	16.3.	Self-study Self-study Under 5 51 - 60 poin 61 - 70 poin 71 - 80 poin 81 - 90 poin 91 - 100 poin Project work	60 ts ts ts ts ts	6 80 10 10 5 (0 5 (0 7 (sev 8 (ei 9 (n	0 hours 0 points 0 points 0 points five) (F (six) (E (six) (E (six) (D ght) (C ine) (B		
	17.1.Te17.2.Pro17.3.AttGrading scPrerequisit	sts ojects endance cale	16.3.	Self-study Under 5 51 - 60 poin 61 - 70 poin 71 - 80 poin 81 - 90 poin 91 - 100 poin	60 ts ts ts ts ts	6 80 10 10 5 (0 5 (0 7 (sev 8 (ei 9 (n	0 hours 0 points 0 points 0 points five) (F (six) (E (six) (E (six) (D ght) (C ine) (B		
18. 19. 20.	17.1.Te17.2.Pro17.3.AttGrading scPrerequisit	sts ojects endance cale tes for taking the final exa of Instruction	16.3.	Self-study Under 5 51 - 60 poin 61 - 70 poin 71 - 80 poin 81 - 90 poin 91 - 100 poin Project work	60 ts ts ts ts ts	6 80 10 10 5 (0 5 (0 7 (sev 8 (ei 9 (n	0 hours 0 points 0 points 0 points five) (F (six) (E (six) (E (six) (D ght) (C ine) (B		
18.	17.1.Te17.2.Pro17.3.AttGrading scPrerequisitLanguage	sts ojects endance cale tes for taking the final exa of Instruction aluation	16.3.	Self-study Under 5 51 - 60 poin 61 - 70 poin 71 - 80 poin 81 - 90 poin 91 - 100 poin Project work Macedonian	60 ts ts ts ts ts	6 80 10 10 5 (0 5 (0 7 (sev 8 (ei 9 (n	0 hours 0 points 0 points 0 points five) (F (six) (E (six) (E (six) (D ght) (C ine) (B		

	No.	Author	Title	Publisher	Year		
	1.	Т. Колемишева	Компјутерско управување со процеси	ФЕИТ Скопје	2005		
	2.	J.G.Bollinger, N.A.Duffie	Computer Control of Machines and Processes	Addison Wesley	1989		
	3.						
	Supplemental Instruction Materials						
22.2.	No.	Author	Title	Publisher	Year		
	1.	Michael L. Luyben William L. Luyben	Essentials of Process Control	McGraw-Hill	1996		
	2.	William Dunn	Fundamentals of Industrial Instrumentation and Process Control	McGraw-Hill	2005		
	3.	S.Bennett	Real-time ComputerControl	Prentice-Hall	1994		